

## PHASE CONTROLLING IN THE SYNTHESIS OF TiO<sub>2</sub> NANOSTRUCTURES BY LITTLE VARIATION OF REACTION CONDITIONS

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### ABSTRACT

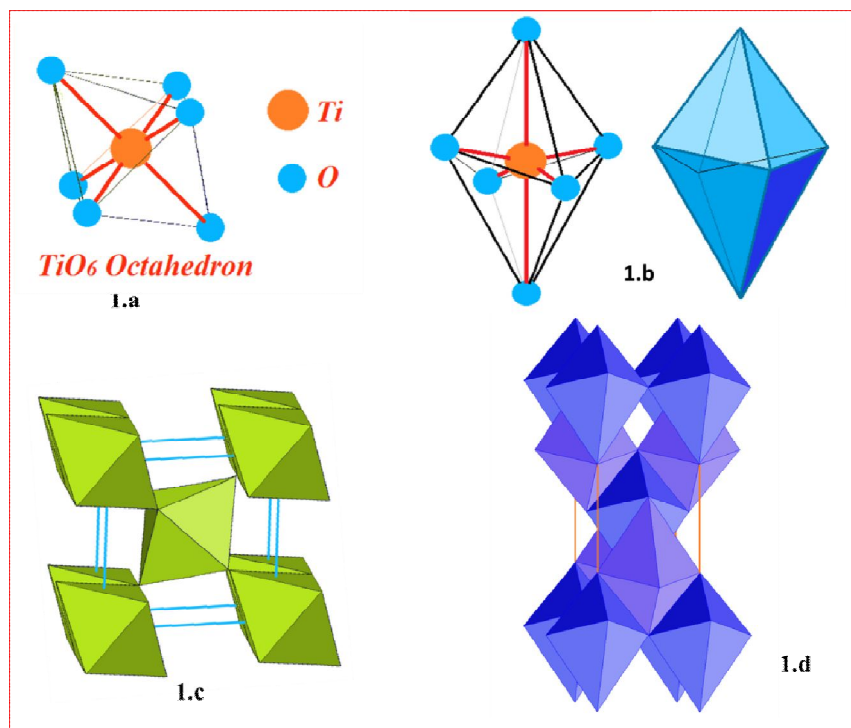
We have reported here, the formation of spherical shaped anatase (5-20 nm) and flower like rutile (100nm-400nm) TiO<sub>2</sub> nanostructure by hydrolysis of TiCl<sub>3</sub> in semi-aqueous reaction medium and drying and calcination of obtained sol. Two different structures have been obtained by little variation of reaction conditions namely using and not using H<sub>2</sub>O<sub>2</sub>. Structure and size of synthesized particles have been characterized by XRD, TEM. Optical properties have been studied by absorption spectra.

**KEYWORDS:** Anatase and rutile TiO<sub>2</sub> Nanoparticles, Calcination, TiO<sub>6</sub> Octahedron

### INTRODUCTION

Nanomaterials are at the foremost periphery of the developing field of commercial exploration of nanotechnology [1]. The advent of nanotechnology has accelerated the evolution of different nanomaterials with many exceptional size-dependent properties for use in several areas of human activity [1-4]. Titanium dioxide (TiO<sub>2</sub>) is very well known multifunctional wide band gap semiconducting material having excellent size dependent tunable optical and photo catalytic property and less toxicity to human skin. Therefore, TiO<sub>2</sub> has immense application in pigments, photo catalysts, dye sensitized solar cells, water contaminant removers, antimicrobials and UV blocker in sunscreen cosmetics [5-6].

TiO<sub>2</sub> has several polymorphs like rutile, anatase and brookite of which the first two are commonly available in nature and easily producible in laboratory while the last one is less stable and less common in nature [7]. Anatase and rutile polymorphs of TiO<sub>2</sub> can be explained to be composed of TiO<sub>6</sub> octahedrons joined by their edges in zigzag (anatase) and linear (rutile) fashion<sup>8</sup> (Figure-1.c&d). The Oxygen atoms are at the corners of the octahedrons while the Ti atoms are at centres. In both structures the Oxygen atoms are shared by neighboring octahedrons which ultimately make Ti to O ratio to be 1:2. In both structures the TiO<sub>6</sub> octahedrons are distorted from regular shape. In rutile there are two pairs of equal equatorial O-Ti-O bond angles, one pair of angles are >90° while other pair of angles are <90°, also equatorial and axial bond lengths are unequal (Figure-1.a). In anatase further asymmetry is introduced by displacement of O atoms from equatorial plane [8] (Figure-1.b). Rutile polymorph of TiO<sub>2</sub> is maximum closely packed and so have maximum stability. It has slightly smaller band gap (bulk rutile band gap ~3eV) as compared to that of anatase (bulk anatase band gap ~3.2eV) [8].



**Figure 1: TiO<sub>2</sub> Structures: a-TiO<sub>6</sub> Octahedron of Rutile TiO<sub>2</sub>; b- TiO<sub>6</sub> Octahedron of Anatase TiO<sub>2</sub>, O Atoms Displaced from Equatorial Plane;c- Rutile Unit Cell; d- Anatase Unit Cell**

TiO<sub>2</sub> nanoparticles are synthesized following different simple and complex routes of nanoparticle synthesis mechanism among which chemical methods are easier and cheaper. Aqueous medium has been employed in most cases of chemical synthesis and sol-gel method is a common technique [9-13].

Gel formation has an important role in crystallization of nano particles in sol-gel technique. In some researchers explained sol-gel synthesis of TiO<sub>2</sub> nano crystals by the steps like a) formation sol of Ti(OH)<sub>6</sub> by hydrolysis of chlorides or alkoxides of Ti, b) network formation of these octahedron shaped Ti(OH)<sub>6</sub> molecules with water molecules as binding bridge during gel formation, c) evaporation of these water molecules, combination of Ti(OH)<sub>6</sub> octahedrons leaving more water and formation of network of TiO<sub>6</sub> octahedrons during calcination (Figure-2). In the step c) the network formation of Ti(OH)<sub>6</sub> octahedrons occurs in two different fashions – zigzag and linear – depending on the reaction condition. These zigzag and linear orientations are maintained in the next step d) and lead to anatase and rutile TiO<sub>2</sub> structures [17].

In our present work, we have followed a sol-gel like chemical synthesis process with TiCl<sub>3</sub> precursor using semi aqueous reaction medium where the sol has been dried and calcinated without giving any time or scope of formation of gel. The shape controlling of synthesized nanoparticles have been done by using or not using H<sub>2</sub>O<sub>2</sub> in the reaction process.

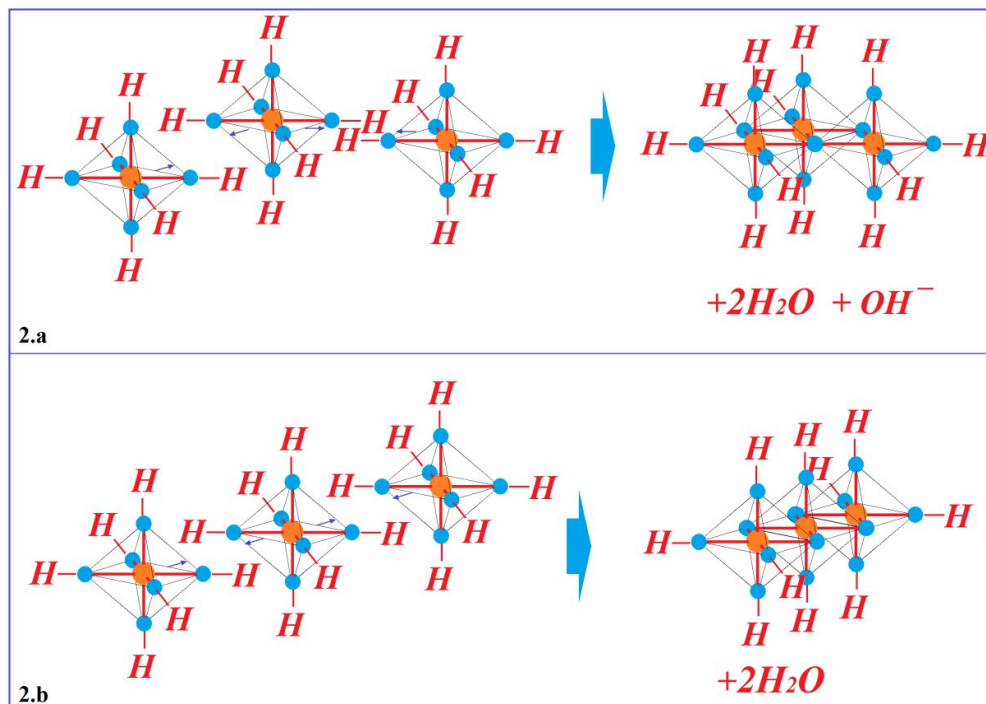


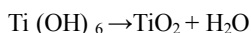
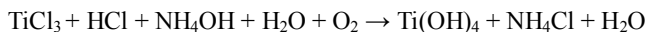
Figure 2: Formation of a) Anatase and b) Rutile TiO<sub>2</sub> Structures from TiO<sub>6</sub> Octahedrons. Asymmetry and Deviation of Octahedrons from Regular Shape are Not Shown

## EXPERIMENTAL

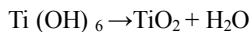
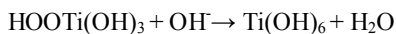
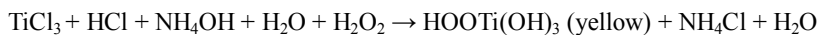
TiCl<sub>3</sub> (12% solution in HCl) was purchased from Sigma Aldrich, USA. Ethyl Alcohol, NH<sub>4</sub>OH and H<sub>2</sub>O<sub>2</sub> were purchased from Merck, India. 5 ml TiCl<sub>3</sub> solution was mixed with 35 ml Ethyl Alcohol. The mixture was taken in a 150ml conical flask fitted with reflux condenser under moderate magnetic stirring. Temperature was increased gradually to 80°C under continuous stirring at same rate. Finally, 10 ml NH<sub>4</sub>OH (25% solution) was added drop by drop. The stirring was continued for 3 hours at the same temperature. The reflux condenser was then removed but heating and stirring was continued for another half an hour. A thick white sol like substance [Ti(OH)<sub>4</sub>/ Ti(OH)<sub>6</sub>] was obtained which was dried in a petri dish on a hot plate at the same temperature i.e. 80°C in rest condition. The white solid was crushed and washed repeatedly first by ethanol and then by deionized water (for removal of chlorides). The obtained powder was calcinated at 300°C (sample-A) and 550°C (sample-B). Samples C & D were synthesized following the same route with only difference that 5 ml H<sub>2</sub>O<sub>2</sub> was added drop by drop to the solution after adding NH<sub>4</sub>OH. In this case just after adding H<sub>2</sub>O<sub>2</sub> the solution becomes non transparent yellow [HOOTi (OH)<sub>3</sub>], which gradually turns white [Ti(OH)<sub>4</sub> or Ti(OH)<sub>6</sub>]. No water was used separately in the reaction process except that remaining in the Ethyl Alcohol and NH<sub>4</sub>OH solution.

The probable reactions are:

In the 1<sup>st</sup> route:



In the 2nd route



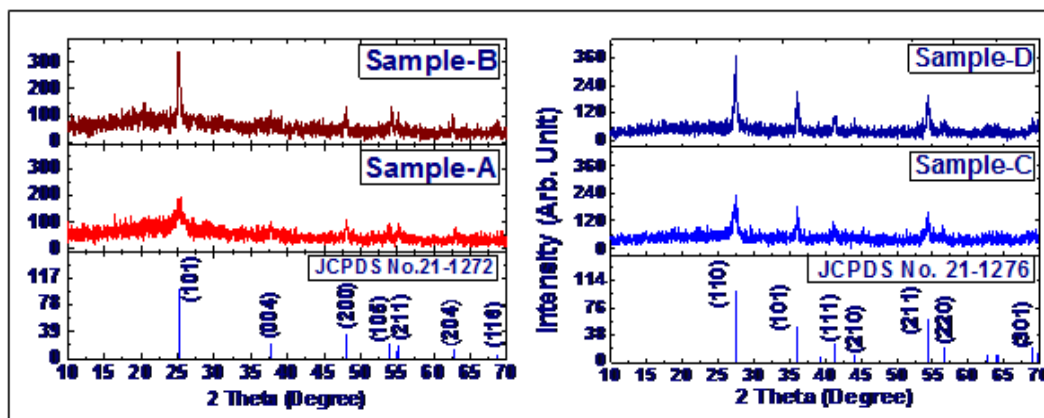
The X-ray diffraction (XRD) study of the samples was done by using Rigaku Miniflex II desktop-X-ray diffractometer (40kV, 15mA) using Cu- $\alpha$  radiation of wave length  $\lambda = 1.54 \text{ \AA}$  for  $2\Theta$  ranging from  $10^\circ$  to  $70^\circ$ .

The optical absorption spectra of the samples were recorded by using Shimadzu-Pharmaspec-1700 UV-VIS, after ultrasonication of the samples in water. The photoluminescence (PL) spectra of the as prepared samples were obtained by using Hitachi-F7000-FL spectrophotometer.

For micro structural study, small drops of ethyl alcohol dispersed samples were placed on a thin carbon film supported on the copper grids and kept for some time for drying. The high resolution transmission electron micrograph (HRTEM) of the prepared  $\text{TiO}_2$  NPs was acquired using JEOL-JEM-200 operating at 200kV. The SAED pattern of the said NPs was also carried out.

## RESULTS AND DISCUSSIONS

The XRD patterns confirmed the powder samples A and B to be anatase and C and D to be rutile  $\text{TiO}_2$  crystals, after comparison with standard JCPDS data (JCPDS card no. 21-1272 and 21-1276 respectively) [14-15] (Figure-3). Height of XRD peaks increase with calcination temperature indicating increase in crystallization. Narrowing of peak width with increase in temperature indicates increase in grain size. Also larger peak width and height for sample-C and Sample-D indicates larger size and higher crystallinity of nanoparticles synthesized in 2<sup>nd</sup> rout.



**Figure 3: XRD Pattern of Synthesized Samples: Sample-A: Rout 1, Calcination Temperature 300°C, Sample-B: Rout 1, Calcination Temperature 550°C, Sample-C: Rout 2, Calcination Temperature 300°C, Sample-D: Rout 2, Calcination Temperature 550°C**

TEM micrographs of sample A and B show the formation of spherical particles of diameter about 10 & 20 nm (Figure-4A and B). The corresponding SAED patterns match those for anatase  $\text{TiO}_2$  crystals. HRTEM shows formation of anatase single crystal and its characteristic (200) planes (Figure-4B.1).

TEM micrographs of sample C and D show the formation of rutile nanoflower like structures. The nanoflowers

are composed of nano-pencils of width about 40 nm and 60 nm and lengths about 100 nm and 400 nm respectively (Figure-4 C and D). The SAED patterns match those for rutile TiO<sub>2</sub> crystals. It is seen that increase in calcination temperature causes increase in particle size of the samples obtained by both routes. Also samples C & D synthesized in 2<sup>nd</sup> route are much larger than those synthesized in 1<sup>st</sup> route.

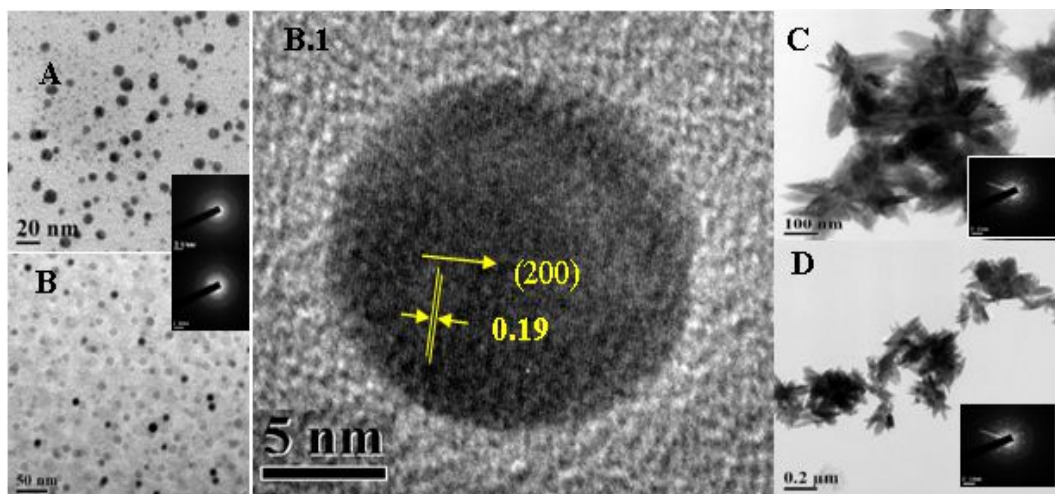


Figure 4: TEM Micrographs of A) Sample-A (Synthesis Route-1, Calcination Temperature-300°C); B) Sample-B (Synthesis Route-1, Calcination Temperature-550°C); C) Sample-C (Synthesis Route-2, Calcination Temperature-300°C); D) Sample-D (Synthesis Route-2, calcination Temperature-550°C);

The exciton absorption band maximum for samples A and B were found at 263nm and 318nm (Figure-5A and B). The exciton absorption band maximum for samples C and D were found at 362nm and 458nm (Figure-5C and D).

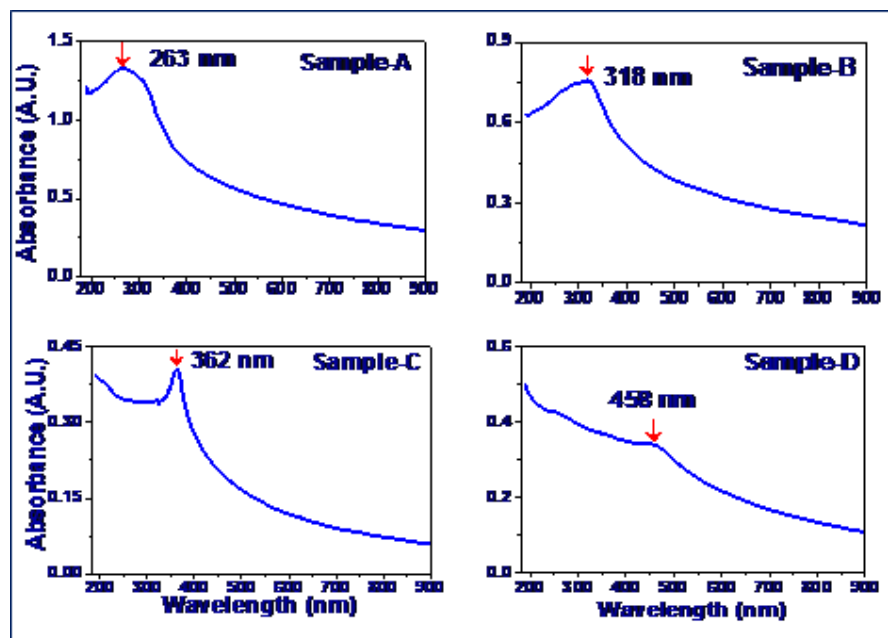


Figure 5: UV-Vis Spectra (Absorbance-Wavelength plot) for Samples A, B, and C & D

Using Tauc equation  $(ahv)^2 = C(hv - E_g)$  and plotting  $(ahv)^2$  Vs.  $hv$  direct band gap of the samples A, B, C and D have been determined to be equal to 3.26eV, 3.02eV, 3.22eV and 2.98eV respectively<sup>16</sup> (Figure-6).

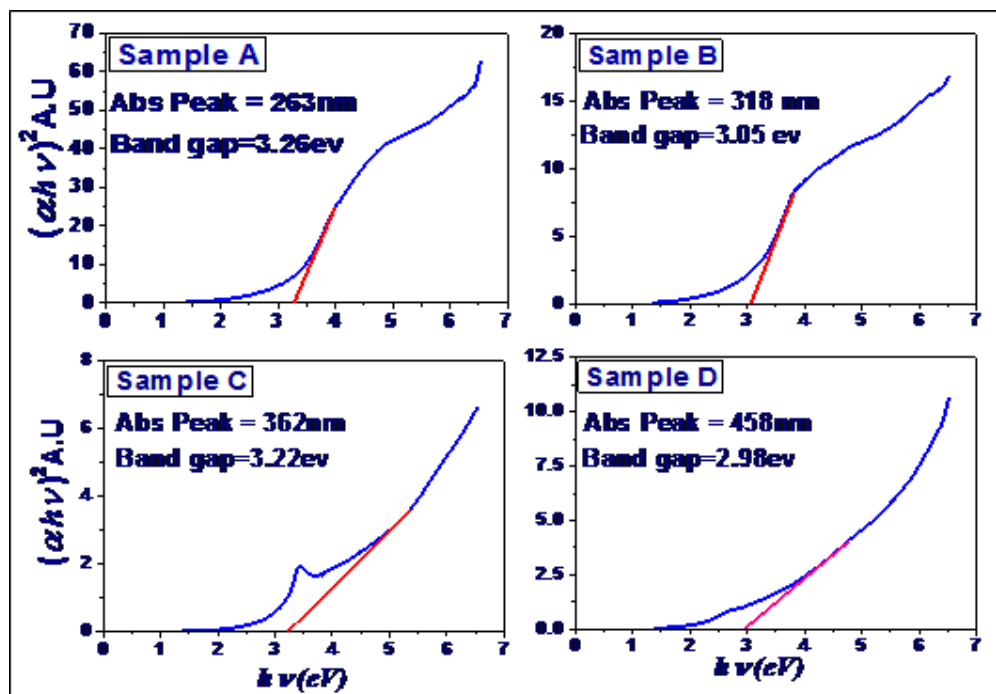


Figure 6: Direct Band Gap of Samples A, B, C & D Using Tauc Equation

Red shift in absorption maxima and decrease in direct band gap is observed with increase in calcination temperature. Also XRD and TEM analysis show that particle size increases with increase in calcination temperature. Thus smaller particles have higher band gap, which is expected as a result of quantum confinement.

Formation mechanism of anatase and rutile nanostructures: In the present synthesis no scope of gel formation from the sol, i.e. rest for hours or days, has been given. But formation of anatase and rutile nanostructures has been confirmed. This can be explained by assuming that combination of  $\text{Ti}(\text{OH})_6$  octahedrons occur in the time of drying and/or calcination to give  $\text{TiO}_2$  nanoparticles. Use of  $\text{H}_2\text{O}_2$  in the reaction process gives  $\text{HOOTi}(\text{OH})_3$  at an intermediate step, while  $\text{Ti}(\text{OH})_4$  is obtained without using  $\text{H}_2\text{O}_2$ .  $\text{Ti}(\text{OH})_4$  and  $\text{HOOTi}(\text{OH})_3$  have different structures and symmetry; so they should produce  $\text{Ti}(\text{OH})_6$  octahedrons of different degree of asymmetry relative to a regular octahedron. And this may lead to the difference in the combination style (zigzag or linear) of these octahedrons, giving two different  $\text{TiO}_2$  polymorphs.

## CONCLUSIONS

The formation of spherical shaped anatase (10-20 nm) and flower like (100nm - 400 nm) rutile  $\text{TiO}_2$  nanostructures in simple chemical routes with semi-aqueous reaction medium has been confirmed. Gel formation step has been avoided and so the process is less time consuming and less costly. Different crystalline phases, namely rutile and anatase, have been obtained by little variation of reaction condition namely using and not using  $\text{H}_2\text{O}_2$  in the reaction process. Increase in percentage of crystallisation, increase in size, red shift in UV-Vis absorption spectra and decrease in band gap with increase in calcination temperature have been observed for both crystalline phases. Attempt to explain the mechanism of formation of two polymorphs has been done.

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